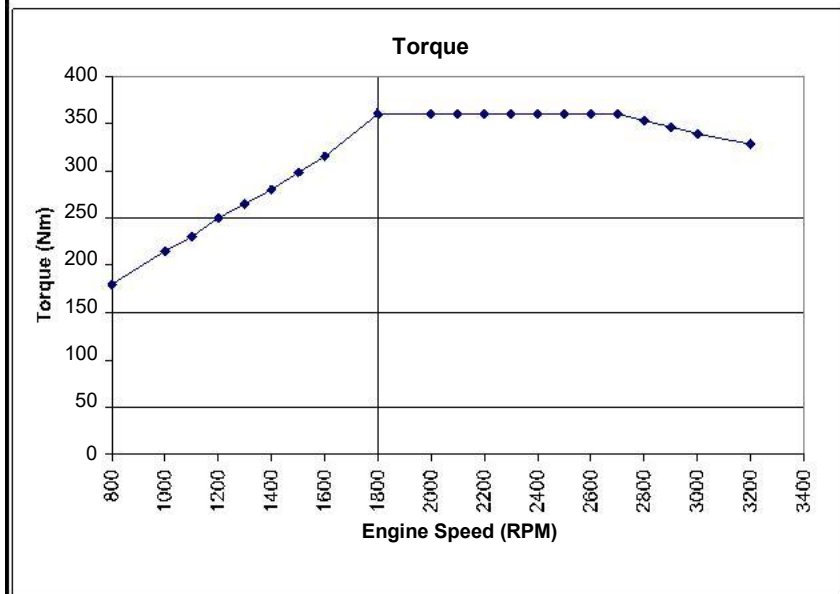
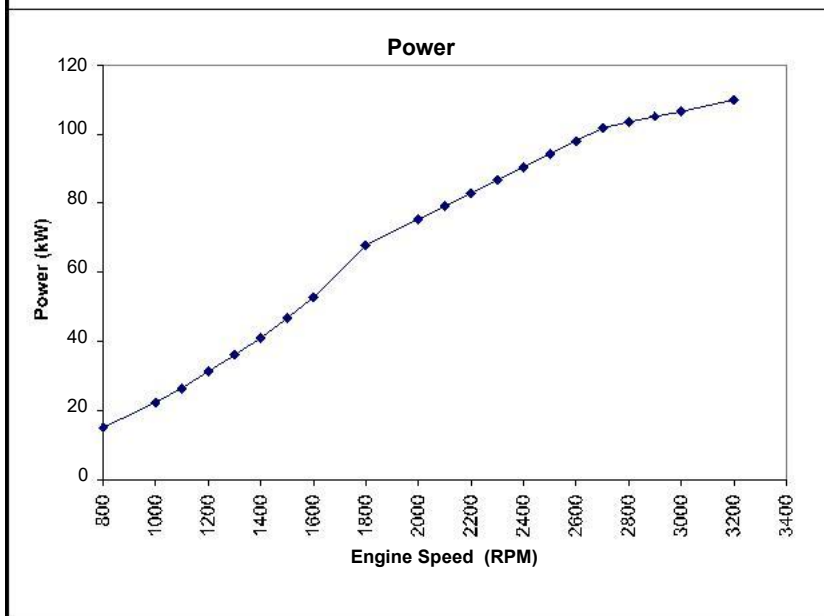


Engine Performance Curve Cummins Ltd Yarm Road, Darlington http://www.cummins.com	ISF2.8s4148T	110KW@3200RPM	Automotive
		360Nm @1800RPM	
		Curve Number FR92834	Page 1
		CPL code 3409	
		Date 15-Mar-10	

Compression Ratio 16.5:1	Engine Configuration DOE3002BX03
Fuel System Bosch Electronic	Emission Certification Euro 4
Cylinders 4	Aspiration Turbocharged and Charge Air Cooled
Bore 94 mm	Displacement 2.8L
Stroke 100 mm	Status Limited (Measured data)



Torque Output	
RPM	Nm
800	180
1000	215
1100	230
1200	250
1300	265
1400	280
1500	298
1600	315
1800	360
2000	360
2100	360
2200	360
2300	360
2400	360
2500	360
2600	360
2700	360
2800	353
2900	346
3000	339
3200	328



Power Output	
RPM	kW
800	15
1000	23
1100	26
1200	31
1300	36
1400	41
1500	47
1600	53
1800	68
2000	75
2100	79
2200	83
2300	87
2400	90
2500	94
2600	98
2700	102
2800	104
2900	105
3000	106
3200	110

Performance data shown is nominal and is to 80/1269/EEC (as amended) conditions of 990 mbar barometric pressure and 25 deg C air intake temperature. All data is based on the engine operating with fuel system, water pump, lubricating oil pump with inlet and exhaust restriction at or below Datasheet limits. Not included are air compressor, fan and alternator.

Customer Engineering Certified within 5%
Chris Nash Cummins Confidential

Engine Performance Curve Cummins Ltd Yarm Road, Darlington http://www.cummins.com	ISF2.8s4148T	110KW@3200RPM 360Nm @1800RPM	Automotive
		Curve Number FR92834 CPL code 3409 Date 15-Mar-10	Page 2
Compression Ratio 16.5:1 Fuel System Bosch Electronic Cylinders 4 Bore 94 mm Stroke 100 mm	Engine Configuration DOE3002BX03 Emission Certification Euro 4 Aspiration Turbocharged and Charge Air Cooled Displacement 2.8L Status Limited (Measured data)		
General Performance Data			
	Maximum low idle speed		800 RPM
	Minimum low idle speed		700 RPM
	Nominal no load governed speed		3,600 RPM
	Maximum overspeed capability		4,800 RPM
	Clutch engagement torque at 800rpm		180 N-m
	Maximum altitude for continuous operation without derate		2200 m
Air Induction System			
	Maximum temperature rise between ambient air and engine air inlet		15 delta deg C
Exhaust System			
	Maximum back pressure imposed by complete exhaust system		20 kPa
Cooling System			
	Maximum coolant temperature (engine out) with 103kPa pressure cap		110 deg C
	Maximum coolant pressure (exclusive of pressure cap; closed thermostat at maximum no load speed)		215 kPa
	Maximum temperature rise between ambient air and intake manifold		30 deg C
	Maximum allowable pressure drop across charge air cooler and OEM CAC piping (CACDP)		13.5 kPa
	Maximum coolant temperature for engine protection controls		114 deg C
	Maximum coolant flow to accessories		23 L/minute
	Refer to AEB 21.52 for territory related cooling standard		
Maximum Rating Performance Data			
Parameter	Maximum Power	Peak Torque	
Engine speed	3200 RPM	1800 RPM	
Output power	110 KW	68 KW	
Torque	328 Nm	360 Nm	
Inlet air flow	551 m3/hr	270 m3/hr	
Charge air flow	645 kg/hr	315 kg/hr	
Exhaust Gas Flow	669 Kg/hr	329 Kg/hr	
Exhaust gas temperature	486 Deg C	499 Deg C	
Heat Rejection to coolant	46 KW	32 KW	
Radiator coolant flow*	203 L/min	119 L/min	
Heat Rejection to charge air cooler**	19 KW	8 KW	
Turbo Comp. Outlet Pressure	157.7 Kpa	110.5 Kpa	
Turbo Comp. Outlet Temperature	163.8 Deg C	137.4 Deg C	
Fuel Consumption	24.3 Kg/hr	13.9 Kg/hr	
Brake Mean Effective Pressure	14.6 Bar	16.2 Bar	
*Radiator coolant flow is approximately 5% less with a continuously deaerating system. Coolant: 50/50 Ethylene Glycol/Water by volume. Values are within +/-5%			
**Heat rejection to charge air cooler is at standard engine test conditions of 25degC turbo air inlet temperature			
This rating is dynamometer certified for vehicles above 3500kg GVW			
Cummins Confidential			